

This folder is for updating software for LightWELD® 1500 and LightWELD 1500XC® welders only.

LightWELD® 1500 and **LightWELD® 1500XC** welders use SWFP0000**14**XXXXU Software Suite.

Do not update a LightWELD® 1500XR or a LightWELD® 2000XR welder with this code- it will cause the welder to operate incorrectly due to hardware differences in the products. There is a different BOX folder for 1500XR and 2000XR models.

Similarly do not load code intended for LightWELD® 1500XR models into LightWELD® 1500 or LightWELD® 1500XC or LightWELD® 2000XR models. It will cause the welder to operate incorrectly due to hardware differences in the products.

LightWELD® 1500XR welders use SWFP0000**40**XXXXU Software Suite.

LightWELD® 2000XR welders use SWFP0000**67**XXXXU Software Suite.

SOFTWARE VERSION ALERT:

If your welder has **1.X.X** software do not load 2.X.X software as it will not function. Only load the latest 1.X.X software.

Software 1.X.X should only be loaded into a LightWELD® with 1.X.X already loaded.

If your welder has **2.X.X** software do not load 1.X.X software as it will not function. Only load the latest 2.X.X software.

Software 2.X.X should only be loaded into a LightWELD® with 2.X.X already loaded.