This LightWELD_2k folder is for updating software for LightWELD® **2000XR** welders only.

LightWELD® 2000XR welders use SWFP000067XXXXU Software Suite.

<u>Do not</u> update a LightWELD® 1500 or LightWELD 1500XC® or LightWELD® 1500XR welder with this code- it will cause the welder to operate incorrectly due to hardware differences in the products. There is a different BOX folder for LightWELD® 1500or LightWELD 1500XC® and LightWELD® 1500XR models.

Similarly, <u>do not</u> load code intended for LightWELD® 1500 or LightWELD® 1500XC or LightWELD® 1500XR models into LightWELD® 2000XR models. It will cause the welder to operate incorrectly due to hardware differences in the products.

LightWELD® 1500 and **LightWELD® 1500XC** welders use SWFP0000**14**XXXXU Software Suite. **LightWELD® 1500XR** welders use SWFP0000**40**XXXXU Software Suite.