

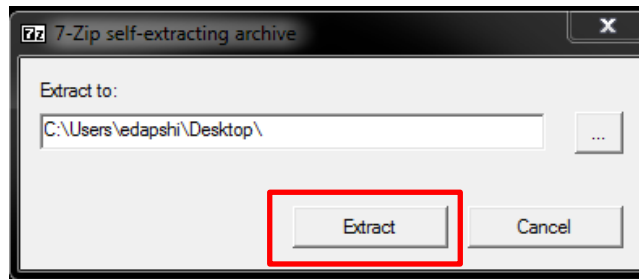
## LightWELD Remote Firmware Upgrade instructions

**CAUTION:** Use correct software suite for the type of LightWELD® welder to upgrade or unit will not function properly due to hardware differences.

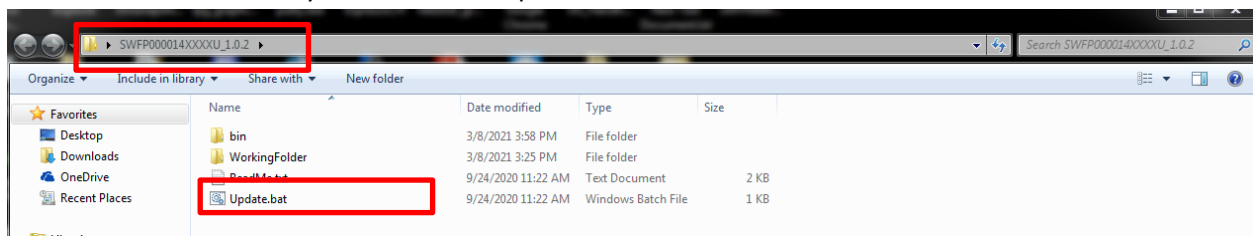
LightWELD® and LightWELD XC® welders use SWFP000014XXXXU Software Suite.

LightWELD XR® welders use SWFP000040XXXXU Software Suite.

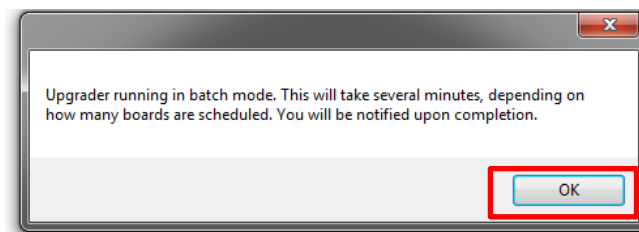
1. Download the correct exe file and put it somewhere easy to find (for example desktop).
2. Connect the LightWELD unit to a PC, if the IP address had been previously changed from the default 10.0.0.20, please reset the IP address to 10.0.0.20 for purposes of the upgrade.
3. Ensure that the LightWELD unit is communicating to the PC by opening up a browser and typing 10.0.0.20 as the URL address. The unit User Page should appear on the browser.
4. Once communication is verified, double click on the downloaded exe file.
5. This will open a prompt asking for extraction. Press “Extract”



6. The self-extractor will create a new folder in the same location as the exe file called SWFP000014XXXXU\_#.#.# for **Standard** and **XC** models and SWFP000040XXXXU\_#.#.# for **XR** models. Double click the folder to go inside it.
7. Inside the folder you will see an “Update.bat” file. Double click on that file.



8. A new prompt will appear detailing the proceeding upgrade steps. Press OK to start the upgrade.

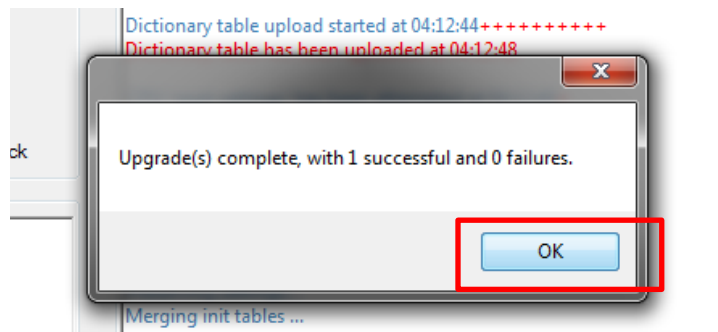


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- At this point, the upgrade utility will run in the background. The upgrade may take several minutes to complete. You will know that the upgrader is still running since the upgrader icon will still be present in the task tray.



- When the upgrader completes, you will get a notification showing that either the upgrader was successful in upgrading, or an error occurred in the process. Pressing OK on the prompt will finish the upgrade and close the upgrader.



- If there are no more units to upgrade, you can now freely delete the created folder and the executable file. If more units need to be upgraded, you can unplug the current unit, plug in another, and run steps 7-10 again.