

This folder is for updating software for LightWELD® **1500XR** welders only.

LightWELD® 1500XR welders use SWFP0000**40**XXXXU Software Suite.

Do not update a LightWELD® or LightWELD XC® or LightWELD® 2000XR welder with this code- it will cause the welder to operate incorrectly due to hardware differences in the products. There is a different BOX folder for LightWELD® or LightWELD XC® and LightWELD® 2000XR models.

Similarly do not load code intended for LightWELD® or LightWELD XC® or LightWELD® 2000XR models into LightWELD XR® models. It will cause the welder to operate incorrectly due to hardware differences in the products.

LightWELD® 1500 and **LightWELD® 1500XC** welders use SWFP0000**14**XXXXU Software Suite.

LightWELD® 2000XR welders use SWFP0000**67**XXXXU Software Suite.

SOFTWARE VERSION ALERT:

If your welder has **1.X.X** software do not load 2.X.X software as it will not function. Only load the latest 1.X.X software.

Software 1.X.X should only be loaded into a LightWELD® with 1.X.X already loaded.

If your welder has **2.X.X** software do not load 1.X.X software as it will not function. Only load the latest 2.X.X software.

Software 2.X.X should only be loaded into a LightWELD® with 2.X.X already loaded.